

Date: Wednesday, 21/01/2009 7:38:13 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : OUTER TUBE END CAP
Job Number : 44991	
Estimate Number : 13409	
P.O. Number :	Part Number : PB6743001199
This Issue : 21/01/2009 S.O. No. :	Drawing Number : B67-43001 P.17
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 41571	Material :
Written By :	Due Date : 27/01/2009 Qty: 16 Um: Each
Checked & Approved By : <u>YMF 09-01-21</u>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.0275 sf(s)/Unit Total: 0.4402 sf(s)
 6061-T6 .125Sheet
 batch:- 110405 B 9-2-2

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

B 9-2-2

2-Deburr if necessary

M.A.09/02/032416

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-2-2

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 0260264count24

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5793712/9/2/424

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:38:13 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE END CAP

Job Number: 44991

Part Number: PB6743001199

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04
JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-02-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
#00 01-20

REPLACED BY
SUPERCEDED BY
D-3440-15

1567h

D

C

B

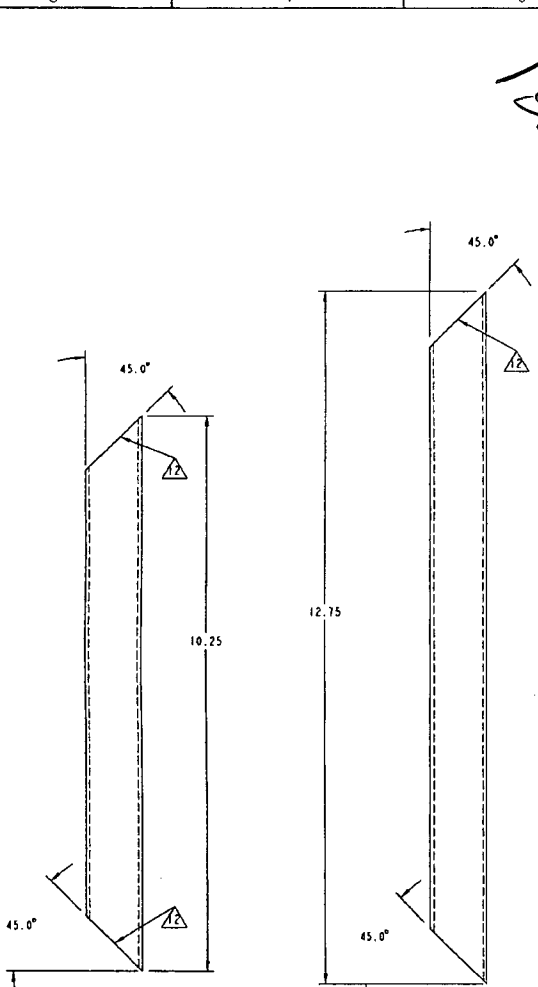
A

D

C

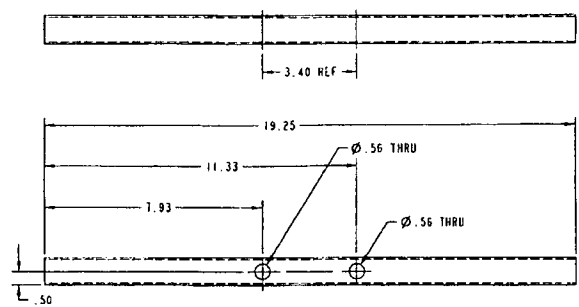
B

A

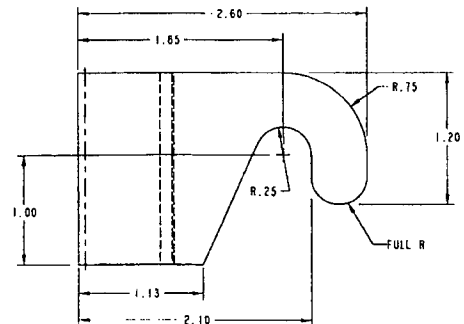
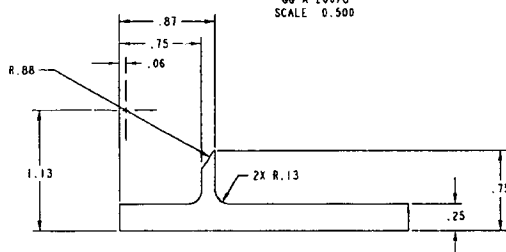


② -209 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QO-A-200/8
SCALE 1.000

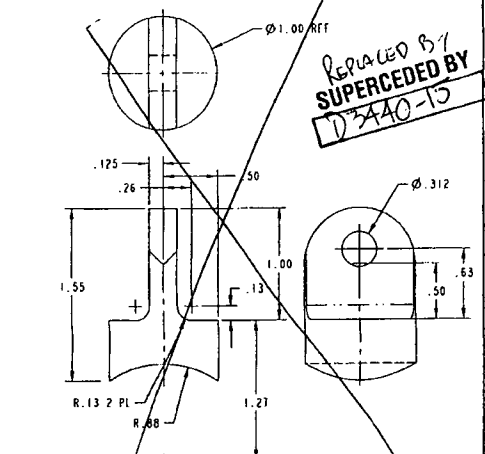
② -211 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QO-A-200/8
SCALE 1.000



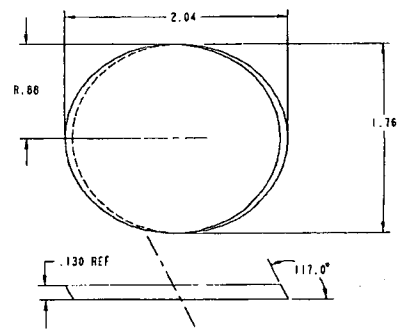
② -203 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QO-A-200/8
SCALE 0.500



② -213 FLANGED HOOK
MATL: 6061-T6 QO-A-200/8
SCALE 2.000



① -215 CONTOURED MALE EYE
MATL: 1.00 RND, 6061-T6
QO-A-200/8
SCALE 2.000



② -199-OUTER TUBE END CAP
MATL: .125 THK, 6061-T6
QO-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
8001 Aviation Parkway, Grand Prairie, Texas 75052
DATE: 08-01-80
DWG NO: 84
D: OSUV8 B67-43001
SCALE: 1:1
SHEET: 17 OF 45

ORIGINAL